

2刃深溝專用長頸立銑刀 Square Type Long Neck - 2 Flutes



> 992L-D

WC=91 Co=9 HRA=93.2 抗折(Rupture)=4000N/mm² 粒徑(Grain Size)=0.2μm



> 992L-DNB

WC=91 Co=9 HRA=93.2 抗折(Rupture)=4000N/mm² 粒徑(Grain Size)=0.2μm



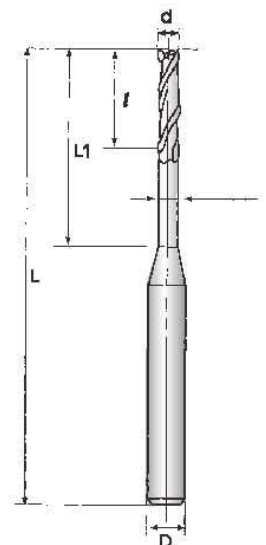
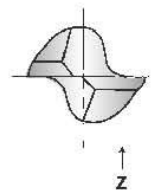
99 Series

形狀寸表法 Dimensions

單位(Unit): mm

型號 MODE	直徑 d	刃長 f	有效長 L1	柄徑 D	全長 L	建議售價 992L-D		建議售價 992L-DNB	
						(NT)	(USD)	(NT)	(USD)
25162	2.5	4	16	4	50	980	31.2	1180	37.5
25202	2.5	4	20	4	50	980	31.2	1180	37.5
30082	3	4.5	8	6	50	1150	36.6	1380	43.9
30102	3	4.5	10	6	50	1150	36.6	1380	43.9
30122	3	4.5	12	6	50	1150	36.6	1380	43.9
30162	3	4.5	16	6	60	1210	38.5	1460	46.4
30202	3	4.5	20	6	60	1210	38.5	1460	46.4
30252	3	4.5	25	6	75	1320	42.0	1590	50.5
40122	4	6	12	6	50	1150	36.6	1380	43.9
40162	4	6	16	6	60	1210	38.5	1460	46.4
40202	4	6	20	6	75	1320	42.0	1590	50.5
40252	4	6	25	6	75	1320	42.0	1590	50.5
40302	4	6	30	6	75	1320	42.0	1590	50.5
40352	4	6	35	6	75	1320	42.0	1590	50.5

* 切削條件表參考請見第118頁 * Cutting condition please refer page 118.





2刃深溝專用長頸立銑刀 Square Type Long Neck - 2 Flutes

> **992L-D**

WC=91 Co=9 HRA=93.2 抗折(Rupture)=4000N/mm² 粒徑(Grain Size)=0.2μm



> **992L-DNB**

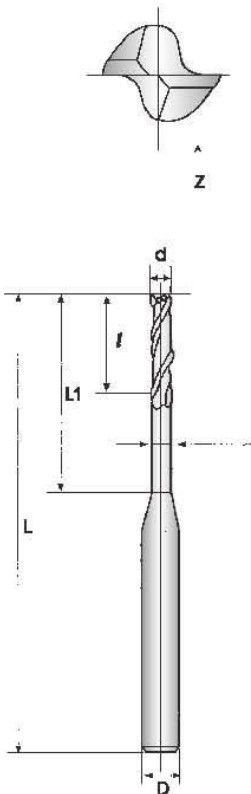
WC=91 Co=9 HRA=93.2 抗折(Rupture)=4000N/mm² 粒徑(Grain Size)=0.2μm



99 Series

形狀寸表法 Dimensions

單位(Unit): mm



型號 MODE	直徑 d	刃長 l	有效長 L1	柄徑 D	全長 L	建議售價 992L-D		建議售價 992L-DNB	
						(NT)	(USD)	(NT)	(USD)
05022	0.5	0.75	2	4	50	1420	45.1	1710	54.3
05042	0.5	0.75	4	4	50	1420	45.1	1710	54.3
05062	0.5	0.75	6	4	50	1420	45.1	1710	54.3
06022	0.6	0.9	2	4	50	1320	42.0	1590	50.5
06042	0.6	0.9	4	4	50	1320	42.0	1590	50.5
06062	0.6	0.9	6	4	50	1320	42.0	1590	50.5
07042	0.7	1.1	4	4	50	1320	42.0	1590	50.5
07062	0.7	1.1	6	4	50	1320	42.0	1590	50.5
08042	0.8	1.2	4	4	50	1320	42.0	1590	50.5
08062	0.8	1.2	6	4	50	1320	42.0	1590	50.5
08082	0.8	1.2	8	4	50	1320	42.0	1590	50.5
10062	1	1.5	6	4	50	980	31.2	1180	37.5
10082	1	1.5	8	4	50	980	31.2	1180	37.5
10102	1	1.5	10	4	50	980	31.2	1180	37.5
10122	1	1.5	12	4	50	980	31.2	1180	37.5
10162	1	1.5	16	4	50	980	31.2	1180	37.5
15062	1.5	2.3	6	4	50	980	31.2	1180	37.5
15082	1.5	2.3	8	4	50	980	31.2	1180	37.5
15102	1.5	2.3	10	4	50	980	31.2	1180	37.5
15122	1.5	2.3	12	4	50	980	31.2	1180	37.5
15142	1.5	2.3	14	4	50	980	31.2	1180	37.5
15162	1.5	2.3	16	4	50	980	31.2	1180	37.5
15182	1.5	2.3	18	4	50	980	31.2	1180	37.5
15202	1.5	2.3	20	4	50	980	31.2	1180	37.5
20062	2	3	6	4	50	980	31.2	1180	37.5
20082	2	3	8	4	50	980	31.2	1180	37.5
20102	2	3	10	4	50	980	31.2	1180	37.5
20122	2	3	12	4	50	980	31.2	1180	37.5
20142	2	3	14	4	50	980	31.2	1180	37.5
20162	2	3	16	4	50	980	31.2	1180	37.5
20182	2	3	18	4	50	980	31.2	1180	37.5
20202	2	3	20	4	50	980	31.2	1180	37.5
25082	2.5	4	8	4	50	980	31.2	1180	37.5
25102	2.5	4	10	4	50	980	31.2	1180	37.5
25122	2.5	4	12	4	50	980	31.2	1180	37.5
25142	2.5	4	14	4	50	980	31.2	1180	37.5

* 切削條件表參考請見第118頁 * Cutting condition please refer page 118.