



## 2刃球型斜度立銑刀 Tapered Ball Nose - 2 Flutes

> **668V-SX**

WC=90 Co=10 HV30=1571 抗折(Rupture)=3750N/mm<sup>2</sup> 粒徑(Grain Size)=0.6μm



> **888V-SX**

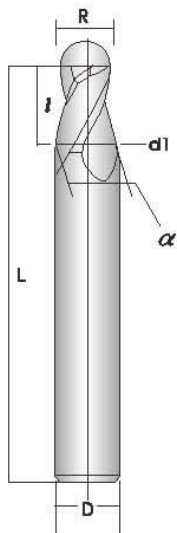
WC=87 Co=12 HRA=92.1 抗折(Rupture)=3800N/mm<sup>2</sup> 粒徑(Grain Size)=0.4μm



66 Series  
88 Series

### 形狀寸表法 Dimensions

單位(Unit) : mm



型號 MODE	角徑 R	刃長 l	全長 L	柄徑 D	大徑 d1	單角 α	刃數 Z	建議售價			
								668V-SX (NT) (USD)	888V-SX (NT) (USD)		
050005	0.5	10	50	4	1.17	30°	2	1870	59.4	2440	77.5
050010	0.5	10	50	4	1.35	1°	2	1870	59.4	2440	77.5
050015	0.5	10	50	4	1.52	1° 30'	2	1870	59.4	2440	77.5
050020	0.5	10	50	4	1.70	2°	2	1870	59.4	2440	77.5
050030	0.5	10	50	4	1.87	3°	2	1870	59.4	2440	77.5
050040	0.5	10	50	4	2.05	4°	2	1870	59.4	2440	77.5
050050	0.5	10	50	4	2.74	5°	2	1870	59.4	2440	77.5
050070	0.5	10	50	4	3.44	7°	2	1870	59.4	2440	77.5
050100	0.5	10	50	4	4.51	10°	2	1870	59.4	2440	77.5
075005	0.75	10	50	1	1.87	30°	2	1820	57.8	2370	75.3
075010	0.75	10	50	4	1.85	1°	2	1820	57.8	2370	75.3
075015	0.75	10	50	4	2.02	1° 30'	2	1820	57.8	2370	75.3
075020	0.75	10	50	4	2.20	2°	2	1820	57.8	2370	75.3
075030	0.75	10	50	4	2.37	3°	2	1820	57.8	2370	75.3
075040	0.75	10	50	4	2.55	4°	2	1820	57.8	2370	75.3
075050	0.75	10	50	4	3.24	5°	2	1820	57.8	2370	75.3
075070	0.75	10	50	4	3.94	7°	2	1820	57.8	2370	75.3
075100	0.75	10	50	6	5.02	10°	2	2350	74.7	3080	97.2
100005	1	13	50	4	2.22	30°	2	1660	52.7	2160	68.6
100010	1	13	50	4	2.45	1°	2	1660	52.7	2160	68.6
100015	1	13	50	4	2.68	1° 30'	2	1660	52.7	2160	68.6
100020	1	13	50	4	3.90	2°	2	1660	52.7	2160	68.6
100030	1	13	50	4	3.13	3°	2	1660	52.7	2160	68.6

## 2刃球型斜度立銑刀 Tapered Ball Nose - 2 Flutes



> **668V-SX**

WC=90 Co=10 HV30=1571 抗折(Rupture)=3750N/mm<sup>2</sup> 粒徑(Grain Size)=0.6μm



> **888V-SX**

WC=87 Co=12 HRA=92.1 抗折(Rupture)=3800N/mm<sup>2</sup> 粒徑(Grain Size)=0.4μm



66 Series  
88 Series

### 形狀寸表法 Dimensions

單位(Unit): mm

型號 MODE	角徑 R	刃長 l	全長 L	柄徑 D	大徑 d1	單角 α	刃數 Z	建議售價			
								668V-SX (NT) (USD)	888V-SX (NT) (USD)		
100040	1	13	50	4	3.36	4°	2	1970	59.4	2440	77.5
100050	1	13	50	6	4.27	5°	2	1870	59.4	2440	77.5
100070	1	13	50	6	5.17	7°	2	1870	59.4	2440	77.5
100100	1	13	50	8	6.56	10°	2	2420	76.9	3150	100.0
125005	1.25	15	50	4	2.76	30°	2	1820	57.8	2370	75.3
125010	1.25	15	50	4	3.03	1°	2	1820	57.8	2370	75.3
125015	1.25	15	50	4	3.29	1° 30'	2	1820	57.8	2370	75.3
125020	1.25	15	50	4	3.56	2°	2	1820	57.8	2370	75.3
125030	1.25	15	50	4	3.81	3°	2	1820	57.8	2370	75.3
125040	1.25	15	50	6	4.07	4°	2	1820	57.8	2370	75.3
125050	1.25	15	50	6	5.13	5°	2	1870	59.4	2440	77.5
125070	1.25	15	60	6	6.17	7°	2	1870	59.4	2440	77.5
125100	1.25	15	60	8	7.77	10°	2	2910	92.4	3780	120.0
150005	1.5	20	50	4	3.34	30°	2	1820	57.8	2370	75.3
150010	1.5	20	50	4	3.60	1°	2	1820	57.8	2370	75.3
150015	1.5	20	60	6	4.04	1° 30'	2	1820	57.8	2370	75.3
150020	1.5	20	60	6	4.39	2°	2	1820	57.8	2370	75.3
150030	1.5	20	60	6	5.08	3°	2	1820	57.8	2370	75.3
150040	1.5	20	60	6	5.78	4°	2	1870	59.4	2440	77.5
150050	1.5	20	60	8	6.48	5°	2	2640	83.9	3440	109.3
150070	1.5	20	60	8	7.90	7°	2	2640	83.9	3440	109.3
150100	1.5	20	75	10	10.04	10°	2	3020	95.9	3930	124.8

