

4刃圓鼻立銑刀 Corner Radius - 4 Flutes



> 668V-RSW

WC=90 Co=10 HV30=1571 抗折(Rupture)=3750N/mm² 粒徑(Grain Size)=0.6μm



> 668V-RS



> 888V-RS

WC=87 Co=12 HRA=92.1 抗折(Rupture)=3800N/mm² 粒徑(Grain Size)=0.4μm

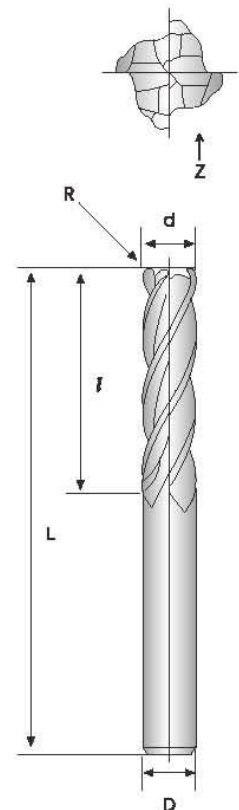


66 Series
88 Series

形狀寸表法 Dimensions

單位(Unit) : mm

型號 MODE	直徑 d	刃長 l	全長 L	柄徑 D	角徑 R	刃數 Z	建議售價					
							668V-RSW		668V-RS		888V-RS	
							(NT)	(USD)	(NT)	(USD)	(NT)	(USD)
010014	1	3	50	4	0.1	4	550	17.5	590	18.8	770	24.5
010024	1	3	50	4	0.2	4	550	17.5	590	18.8	770	24.5
010034	1	3	50	4	0.3	4	550	17.5	590	18.8	770	24.5
015024	1.5	4	50	4	0.2	4	550	17.5	590	18.8	770	24.5
015034	1.5	4	50	4	0.3	4	550	17.5	590	18.8	770	24.5
020024	2	6	50	4	0.2	4	550	17.5	590	18.8	770	24.5
020034	2	6	50	4	0.3	4	550	17.5	590	18.8	770	24.5
020054	2	6	50	4	0.5	4	550	17.5	590	18.8	770	24.5
025024	2.5	8	50	4	0.2	4	550	17.5	590	18.8	770	24.5
030024	3	8	50	3	0.2	4	550	17.5	590	18.8	770	24.5
030034	3	8	50	3	0.3	4	550	17.5	590	18.8	770	24.5
030054	3	8	50	3	0.5	4	550	17.5	590	18.8	770	24.5
030104	3	8	50	3	1	4	550	17.5	590	18.8	770	24.5
0300244D	3	8	50	4	0.2	4	550	17.5	590	18.8	770	24.5
0300344D	3	8	50	4	0.3	4	550	17.5	590	18.8	770	24.5
0300544D	3	8	50	4	0.5	4	550	17.5	590	18.8	770	24.5
0301044D	3	8	50	4	1	4	550	17.5	590	18.8	770	24.5
040024	4	10	50	4	0.2	4	550	17.5	590	18.8	770	24.5
040034	4	10	50	4	0.3	4	550	17.5	590	18.8	770	24.5
040054	4	10	50	4	0.5	4	550	17.5	590	18.8	770	24.5
040104	4	10	50	4	1	4	550	17.5	590	18.8	770	24.5
040154	4	10	50	4	1.5	4	550	17.5	590	18.8	770	24.5
050024	5	13	50	6	0.2	4	620	19.7	660	21.0	860	27.4
050034	5	13	50	6	0.3	4	620	19.7	660	21.0	860	27.4
050054	5	13	50	6	0.5	4	620	19.7	660	21.0	860	27.4
050104	5	13	50	6	1	4	620	19.7	660	21.0	860	27.4



* 切削條件表參考請見第88頁 * Cutting condition please refer page 88.



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66 Series 88 Series

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> 668V-RS



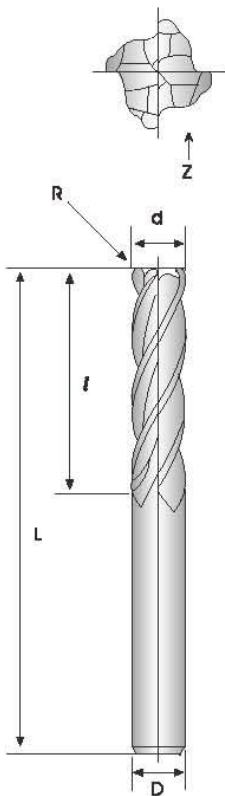
> 888V-RS

WC=87 Co=12 HRA=92.1 抗折(Rupture)=3800N/mm² 粒徑(Grain Size)=0.4μm



形狀寸表法 Dimensions

單位(Unit): mm



型號 MODE	直徑 d	刃長 l	全長 L	柄徑 D	角徑 R	刃數 Z	建議售價					
							668V-RSW (NT) (USD)		668V-RS (NT) (USD)		888V-RS (NT) (USD)	
060024	6	15	50	6	0.2	4	620	19.7	660	21.0	860	27.4
060034	6	15	50	6	0.3	4	620	19.7	660	21.0	860	27.4
060054	6	15	50	6	0.5	4	620	19.7	660	21.0	860	27.4
060104	6	15	50	6	1	4	620	19.7	660	21.0	860	27.4
060154	6	15	50	6	1.5	4	620	19.7	660	21.0	860	27.4
060204	6	15	50	6	2	4	620	19.7	660	21.0	860	27.4
080034	8	20	60	8	0.3	4	1060	33.7	1170	37.2	1530	48.6
080054	8	20	60	8	0.5	4	1060	33.7	1170	37.2	1530	48.6
080104	8	20	60	8	1	4	1060	33.7	1170	37.2	1530	48.6
080154	8	20	60	8	1.5	4	1060	33.7	1170	37.2	1530	48.6
080204	8	20	60	8	2	4	1060	33.7	1170	37.2	1530	48.6
080254	8	20	60	8	2.5	4	1060	33.7	1170	37.2	1530	48.6
080304	8	20	60	8	3	4	1060	33.7	1170	37.2	1530	48.6
100034	10	25	75	10	0.3	4	1490	47.4	1620	51.5	2120	67.4
100054	10	25	75	10	0.5	4	1490	47.4	1620	51.5	2120	67.4
100104	10	25	75	10	1	4	1490	47.4	1620	51.5	2120	67.4
100154	10	25	75	10	1.5	4	1490	47.4	1620	51.5	2120	67.4
100204	10	25	75	10	2	4	1490	47.4	1620	51.5	2120	67.4
100254	10	25	75	10	2.5	4	1490	47.4	1620	51.5	2120	67.4
100304	10	25	75	10	3	4	1490	47.4	1620	51.5	2120	67.4
120034	12	30	75	12	0.3	4	2070	65.8	2250	71.5	2930	93.1
120054	12	30	75	12	0.5	4	2070	65.8	2250	71.5	2930	93.1
120104	12	30	75	12	1	4	2070	65.8	2250	71.5	2930	93.1
120154	12	30	75	12	1.5	4	2070	65.8	2250	71.5	2930	93.1
120204	12	30	75	12	2	4	2070	65.8	2250	71.5	2930	93.1
120254	12	30	75	12	2.5	4	2070	65.8	2250	71.5	2930	93.1
120304	12	30	75	12	3	4	2070	65.8	2250	71.5	2930	93.1

* 切削條件表參考請見第88頁 * Cutting condition please refer page 88.