



2刃斜度立銑刀 Tapered Square Type - 2 Flutes

> **662L-S**

WC=90 Co=10 HV30=1571 抗折(Rupture)=3750N/mm² 粒徑(Grain Size)=0.6μm



> **882L-S**

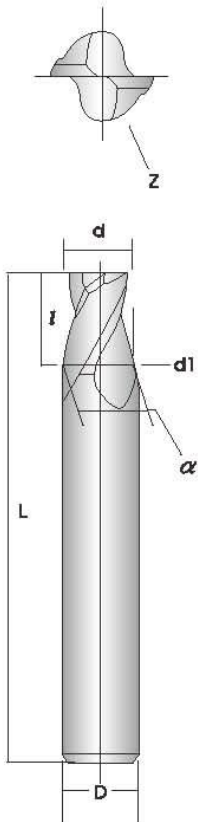
WC=87 Co=12 HRA=92.1 抗折(Rupture)=3840N/mm² 粒徑(Grain Size)=0.4μm



66 Series
88 Series

形狀寸表法 Dimensions

單位(Unit):mm



型號 MODE	直徑 d	刃長 l	全長 L	柄徑 D	錐度 α	頂錐度 d1	刃數 Z	建議售價			
								662L-S		882L-S	
								(NT)	(USD)	(NT)	(USD)
005005	0.5	2	50	4	30°	0.53	2	1340	42.6	1750	55.6
005010	0.5	2	50	4	1°	0.57	2	1340	42.6	1750	55.6
005015	0.5	2	50	4	1° 30'	0.60	2	1340	42.6	1750	55.6
005020	0.5	2	50	4	2°	0.64	2	1340	42.6	1750	55.6
005025	0.5	2	50	4	2° 30'	0.67	2	1340	42.6	1750	55.6
005030	0.5	2	50	4	3°	0.71	2	1340	42.6	1750	55.6
005050	0.5	2	50	4	5°	0.85	2	1340	42.6	1750	55.6
005070	0.5	2	50	4	7°	0.99	2	1340	42.6	1750	55.6
005100	0.5	2	50	4	10°	1.21	2	1340	42.6	1750	55.6
010005	1	4	50	4	30°	1.07	2	740	23.5	970	30.8
010010	1	4	50	4	1°	1.14	2	740	23.5	970	30.8
010015	1	4	50	4	1° 30'	1.21	2	740	23.5	970	30.8
010020	1	4	50	4	2°	1.28	2	740	23.5	970	30.8
010025	1	4	50	4	2° 30'	1.35	2	740	23.5	970	30.8
010030	1	4	50	4	3°	1.42	2	740	23.5	970	30.8
010050	1	4	50	4	5°	1.70	2	1100	35.0	1430	45.4
010070	1	4	50	4	7°	1.98	2	1100	35.0	1430	45.4
010100	1	4	50	4	10°	2.41	2	1100	35.0	1430	45.4
015005	1.5	5	50	4	30°	1.59	2	740	23.5	970	30.8
015010	1.5	5	50	4	1°	1.67	2	740	23.5	970	30.8
015015	1.5	5	50	4	1° 30'	1.76	2	740	23.5	970	30.8
015020	1.5	5	50	4	2°	1.85	2	740	23.5	970	30.8
015025	1.5	5	50	4	2° 30'	1.93	2	740	23.5	970	30.8
015030	1.5	5	50	4	3°	2.02	2	740	23.5	970	30.8
015050	1.5	5	50	4	5°	2.37	2	1100	35.0	1430	45.4
015070	1.5	5	50	4	7°	2.73	2	1100	35.0	1430	45.4
015100	1.5	5	50	4	10°	3.28	2	1100	35.0	1430	45.4
020005	2	6	50	4	30°	2.10	2	740	23.5	970	30.8
020010	2	6	50	4	1°	2.21	2	740	23.5	970	30.8
020015	2	6	50	4	1° 30'	2.31	2	740	23.5	970	30.8
020020	2	6	50	4	2°	2.41	2	740	23.5	970	30.8
020025	2	6	50	4	2° 30'	2.52	2	740	23.5	970	30.8
020030	2	6	50	4	3°	2.62	2	740	23.5	970	30.8
020050	2	6	50	4	5°	3.05	2	1100	35.0	1430	45.4
020070	2	6	50	4	7°	3.47	2	1100	35.0	1430	45.4
020100	2	6	50	4	10°	4.11	2	1100	35.0	1430	45.4
025005	2.5	8	50	4	30°	2.64	2	740	23.5	970	30.8
025010	2.5	8	50	4	1°	2.78	2	740	23.5	970	30.8
025015	2.5	8	50	4	1° 30'	2.91	2	740	23.5	970	30.8

2刃斜度立銑刀 Tapered Square Type - 2 Flutes



形狀寸表法 Dimensions

單位(Unit) : mm

型號 MODE	直徑 d	刃長 f	全長 L	柄徑 D	錐度 α	頂錐度 d1	刃數 Z	建議售價			
								662L-S		882L-S	
								(NT)	(USD)	(NT)	(USD)
025020	2.5	8	50	4	2°	3.05	2	740	23.5	970	30.8
025025	2.5	8	50	4	2° 30'	3.20	2	740	23.5	970	30.8
025030	2.5	8	50	4	3°	3.33	2	740	23.5	970	30.8
025050	2.5	8	50	4	5°	3.90	2	1100	35.0	1430	45.4
025070	2.5	8	50	6	7°	4.48	2	1100	35.0	1430	45.4
025100	2.5	8	50	8	10°	5.32	2	1100	35.0	1430	45.4
030005	3	10	50	6	30°	3.17	2	910	28.9	1190	37.8
030010	3	10	50	6	1°	3.35	2	910	28.9	1190	37.8
030015	3	10	50	6	1° 30'	3.52	2	910	28.9	1190	37.8
030020	3	10	50	6	2°	3.69	2	910	28.9	1190	37.8
030025	3	10	50	6	2° 30'	3.87	2	910	28.9	1190	37.8
030030	3	10	50	6	3°	4.05	2	910	28.9	1190	37.8
030050	3	10	50	6	5°	4.72	2	1190	37.8	1550	49.3
030070	3	10	50	6	7°	5.45	2	1190	37.8	1550	49.3
030100	3	10	60	8	10°	6.53	2	2210	70.2	2880	91.5
040005	4	15	50	6	30°	4.26	2	910	28.9	1190	37.8
040010	4	15	50	6	1°	4.52	2	910	28.9	1190	37.8
040015	4	15	50	6	1° 30'	4.79	2	910	28.9	1190	37.8
040020	4	15	50	6	2°	5.04	2	910	28.9	1190	37.8
040025	4	15	50	6	2° 30'	5.31	2	910	28.9	1190	37.8
040030	4	15	50	6	3°	5.57	2	910	28.9	1190	37.8
040050	4	15	60	8	5°	6.62	2	2060	65.4	2680	85.1
040070	4	15	60	8	7°	7.68	2	2390	75.9	3110	98.8
050005	5	20	60	6	30°	5.34	2	1190	37.8	1550	49.3
050010	5	20	60	6	1°	5.70	2	1190	37.8	1550	49.6
050015	5	20	60	6	1° 30'	6.04	2	1610	51.2	2100	66.7
050020	5	20	60	8	2°	6.39	2	1610	51.2	2100	66.7
050025	5	20	60	8	2° 30'	6.74	2	1610	51.2	2100	66.7
050030	5	20	60	8	3°	7.10	2	1610	51.2	2100	66.7
050050	5	20	75	10	5°	8.50	2	2210	70.2	2880	91.5
050070	5	20	75	10	7°	9.91	2	2540	80.7	3300	104.8
060005	6	20	60	6	30°	6.35	2	1610	51.2	2100	66.7
060010	6	20	60	6	1°	6.70	2	1610	51.2	2100	66.7
060015	6	20	60	6	1° 30'	7.05	2	1610	51.2	2100	66.7
060020	6	20	60	6	2°	7.40	2	1610	51.2	2100	66.7
060025	6	20	60	6	2° 30'	7.75	2	2090	66.4	2730	86.7
060030	6	20	60	6	3°	8.10	2	2090	66.4	2730	86.7
060050	6	20	75	10	5°	9.50	2	2610	82.9	3400	108.0
080005	8	25	75	10	30°	8.44	2	2610	82.9	3400	108.0
080010	8	25	75	10	1°	8.87	2	2610	82.9	3400	108.0
080015	8	25	75	10	1° 30'	9.31	2	2610	82.9	3400	108.0
080020	8	25	75	10	2°	9.74	2	2610	82.9	3400	108.0
080025	8	25	75	12	2° 30'	10.15	2	3480	110.5	4530	143.9
080030	8	25	75	12	3°	10.62	2	3480	110.5	4530	143.9
080050	8	25	100	12	5°	12.37	2	4060	128.9	5280	167.7
100005	10	35	100	12	30°	10.81	2	3640	115.6	4730	150.2
100010	10	35	100	12	1°	11.22	2	3640	115.6	4730	150.2
100015	10	35	100	12	1° 30'	11.63	2	3640	115.6	4730	150.2
100020	10	35	100	12	2°	12.04	2	4410	140.0	5740	182.3
100025	10	35	100	16	2° 30'	13.06	2	4840	152.4	6240	198.1
100030	10	35	100	16	3°	13.67	2	5150	163.5	6700	212.7
100050	10	35	100	16	5°	16.12	2	6450	204.8	8390	266.4

66 Series
88 Series