



2刃長刃斜度立銑刀 Tapered Square Type Long Flute - 2 Flutes

> 662L-SL

WC=90 Co=10 HV30=1571 抗折(Rupture)=3750N/mm² 粒徑(Grain Size)=0.6μm



> 882L-SL

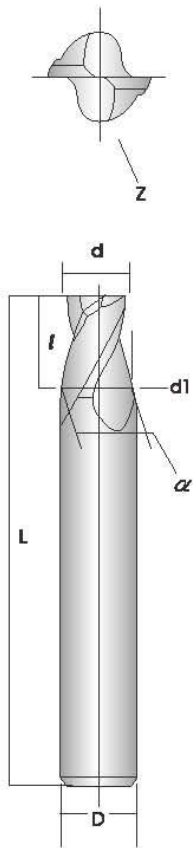
WC=87 Co=12 HRA=92.1 抗折(Rupture)=3840N/mm² 粒徑(Grain Size)=0.4μm



66 Series
88 Series

形狀寸表法 Dimensions

單位(Unit): mm



型號 MODE	直徑 d	刃長 f	全長 L	柄徑 D	錐度 α	頂錐度 d1	刃數 Z	建議售價			
								662L-SL		882L-SL	
								(NT)	(USD)	(NT)	(USD)
010005	1	10	50	4	30°	1.17	2	1330	42.3	1730	55.0
010010	1	10	50	4	1°	1.35	2	1330	42.3	1730	55.0
010015	1	10	50	4	1° 30'	1.52	2	1330	42.3	1730	55.0
010020	1	10	50	4	2°	1.70	2	1330	42.3	1730	55.0
010025	1	10	50	4	2° 30'	1.87	2	1330	42.3	1730	55.0
010030	1	10	50	4	3°	2.05	2	1330	42.3	1730	55.0
010050	1	10	50	4	5°	2.74	2	1730	55.0	2250	71.5
010070	1	10	50	4	7°	3.44	2	1730	55.0	2250	71.5
015005	1.5	10	50	4	30°	1.67	2	1200	38.1	1560	49.6
015010	1.5	10	50	4	1°	1.85	2	1200	38.1	1560	49.6
015015	1.5	10	50	4	1° 30'	2.02	2	1200	38.1	1560	49.6
015020	1.5	10	50	4	2°	2.20	2	1200	38.1	1560	49.6
015025	1.5	10	50	4	2° 30'	2.37	2	1200	38.1	1560	49.6
015030	1.5	10	50	4	3°	2.55	2	1200	38.1	1560	49.6
015050	1.5	10	50	4	5°	3.24	2	1730	55.0	2250	71.5
015070	1.5	10	50	4	7°	3.94	2	1730	55.0	2250	71.5
020005	2	13	50	4	30°	2.22	2	1200	38.1	1560	49.6
020010	2	13	50	4	1°	2.45	2	1200	38.1	1560	49.6
020015	2	13	50	4	1° 30'	2.68	2	1200	38.1	1560	49.6
020020	2	13	50	4	2°	2.90	2	1200	38.1	1560	49.6
020025	2	13	50	4	2° 30'	3.13	2	1200	38.1	1560	49.6
020030	2	13	50	4	3°	3.36	2	1200	38.1	1560	49.6
020050	2	13	50	6	5°	4.27	2	1730	55.0	2250	71.5
020070	2	13	50	6	7°	5.17	2	1730	55.0	2250	71.5
025005	2.5	15	50	4	30°	2.76	2	1330	42.3	1730	55.0
025010	2.5	15	50	4	1°	3.03	2	1330	42.3	1730	55.0
025015	2.5	15	50	4	1° 30'	3.29	2	1330	42.3	1730	55.0
025020	2.5	15	50	4	2°	3.56	2	1330	42.3	1730	55.0
025025	2.5	15	50	4	2° 30'	3.81	2	1330	42.3	1730	55.0
025030	2.5	15	50	6	3°	4.07	2	1330	42.3	1730	55.0
025050	2.5	15	50	6	5°	5.13	2	1730	55.0	2250	71.5

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形狀寸表法 Dimensions

單位(Unit): mm

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								662L-SL		882L-SL	
								(NT)	(USD)	(NT)	(USD)
030005	3	20	60	6	30°	3.35	2	1470	46.7	1920	61.0
030010	3	20	60	6	1°	3.70	2	1470	46.7	1920	61.0
030015	3	20	60	6	1° 30'	4.05	2	1470	46.7	1920	61.0
030020	3	20	60	6	2°	4.39	2	1470	46.7	1920	61.0
030025	3	20	60	6	2° 30'	4.65	2	1470	46.7	1920	61.0
030030	3	20	60	6	3°	5.10	2	1470	46.7	1920	61.0
030050	3	20	60	8	5°	6.50	2	2000	63.5	2600	82.8
040005	4	25	60	6	30°	4.44	2	1750	55.6	2280	72.4
040010	4	25	60	6	1°	4.88	2	1750	55.6	2280	72.4
040015	4	25	60	6	1° 30'	5.13	2	1750	55.6	2280	72.4
040020	4	25	60	6	2°	5.75	2	1750	55.6	2280	72.4
040025	4	25	60	8	2° 30'	6.19	2	2100	66.7	2740	87.0
040030	4	25	60	8	3°	6.62	2	2600	82.6	3380	107.4
040050	4	25	75	10	5°	8.38	2	2920	92.7	3840	120.7
050005	5	30	75	8	30°	5.52	2	2150	68.3	2840	88.9
050010	5	30	75	8	1°	6.05	2	2150	68.3	2840	88.9
050015	5	30	75	8	1° 30'	6.57	2	2600	82.6	3380	107.4
050020	5	30	75	8	2°	7.09	2	2600	82.6	3380	107.4
050025	5	30	75	8	2° 30'	7.62	2	2600	82.6	3380	107.4
050030	5	30	75	10	3°	8.14	2	2600	82.6	3380	107.4
050050	5	30	75	10	5°	10.25	2	3470	110.2	4520	143.5
060005	6	35	75	8	30°	6.61	2	2850	90.5	3710	117.8
060010	6	35	75	8	1°	7.22	2	2850	90.5	3710	117.8
060015	6	35	75	8	1° 30'	7.83	2	2850	90.5	3710	117.8
060020	6	35	75	10	2°	8.44	2	3470	110.2	4520	143.5
060025	6	35	100	10	2° 30'	9.05	2	3860	122.6	5020	159.4
060030	6	35	100	10	3°	9.67	2	4060	128.9	5280	167.7
060050	6	35	100	12	5°	12.12	2	5510	175.0	7170	227.7

